

# A critical look on rice husk gasification in Cambodia: engineering and sustainability

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# A critical look on rice husk gasification in Cambodia: engineering and sustainability

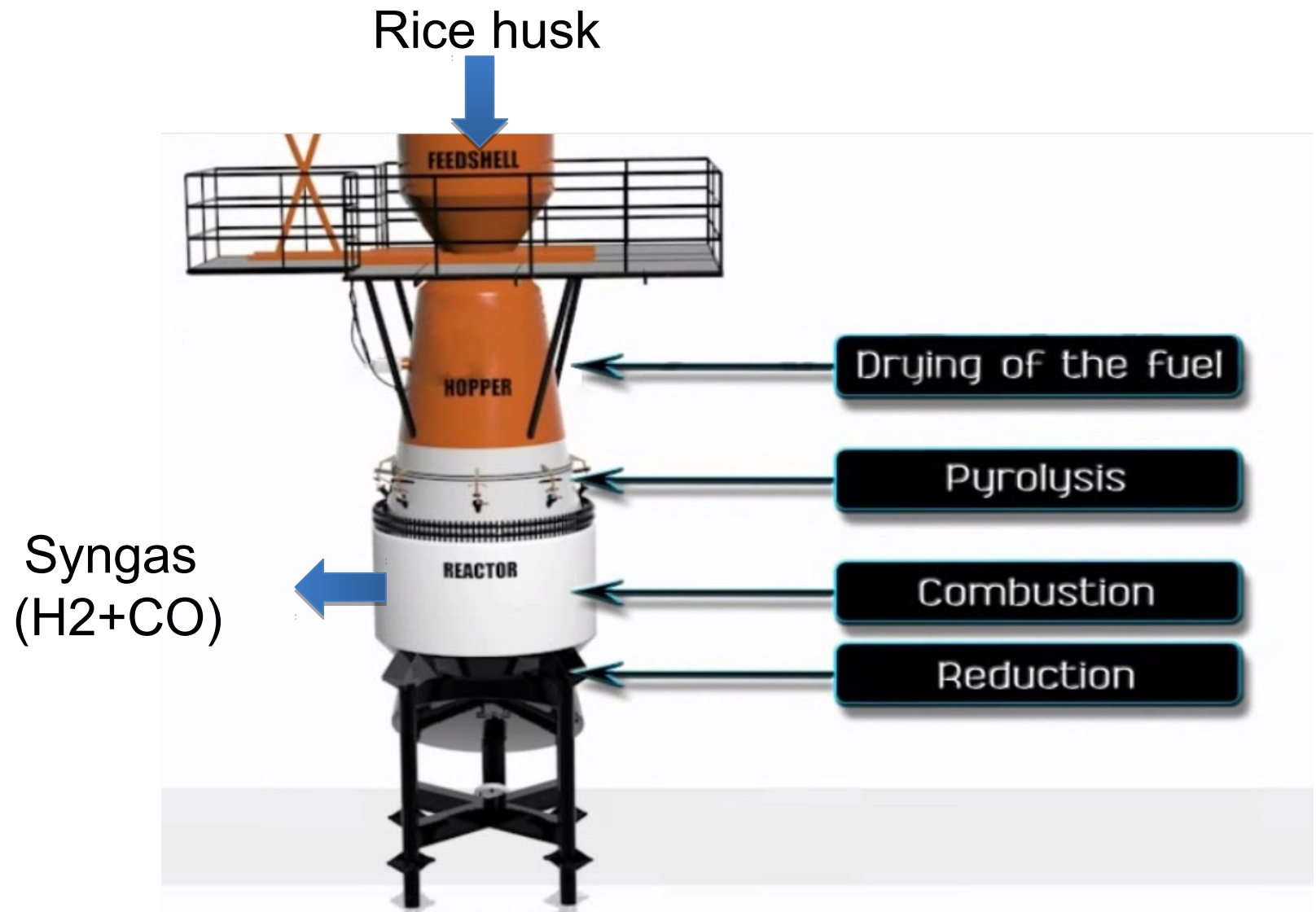


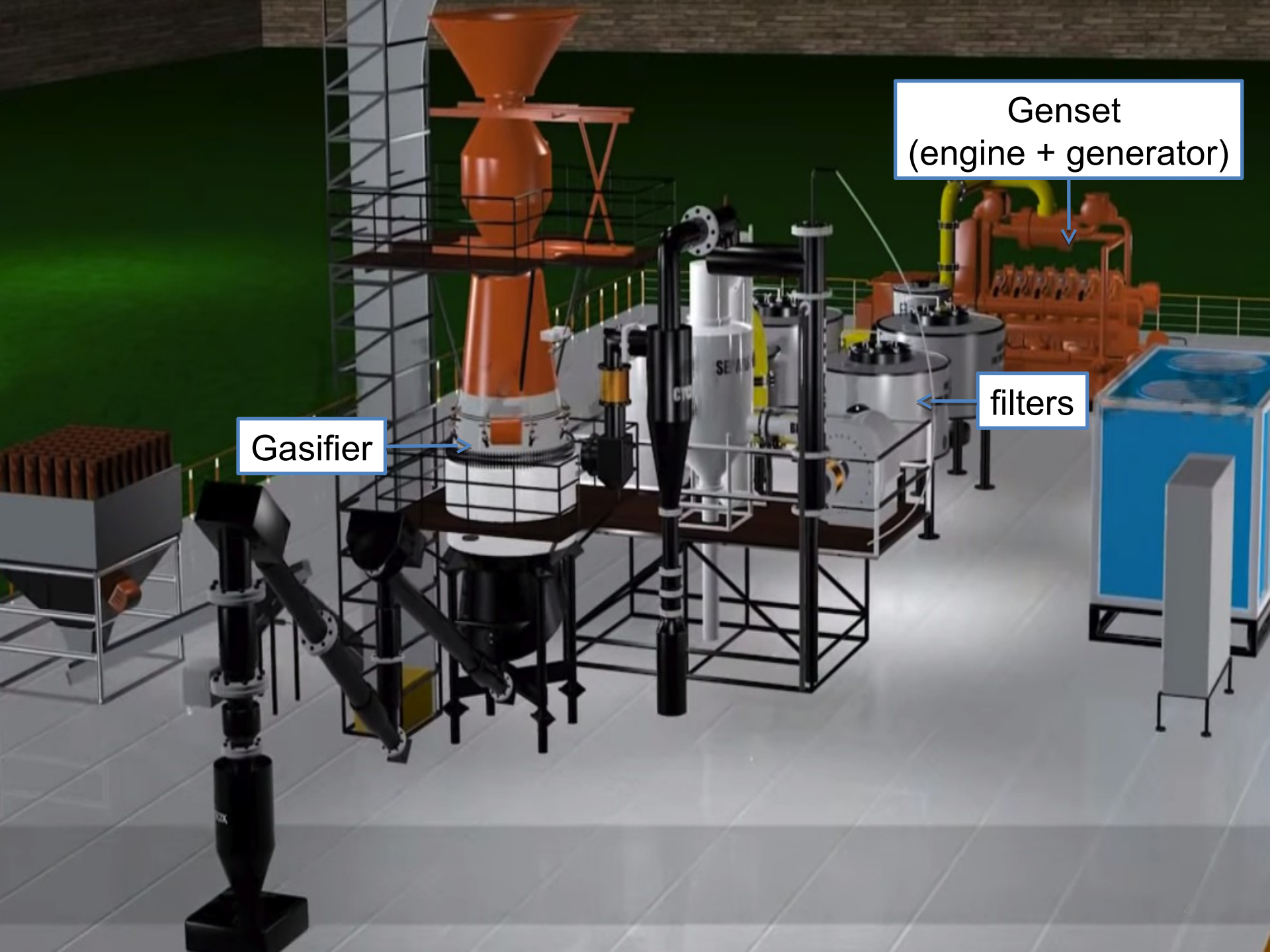
**Gasification, an appropriate technology for Cambodia ?**

**Lessons learned**

**Summary and concluding remarks**

# Rice husk Gasification technology





Gasifier

Genset  
(engine + generator)

filters

# Technical potential of rice husk power

4-6 kg rice husk  $\approx$  1 liter diesel  $\approx$  3 kWh\*

1.5 Million tons  
rice husk/year

=

300 Million liters diesel

=

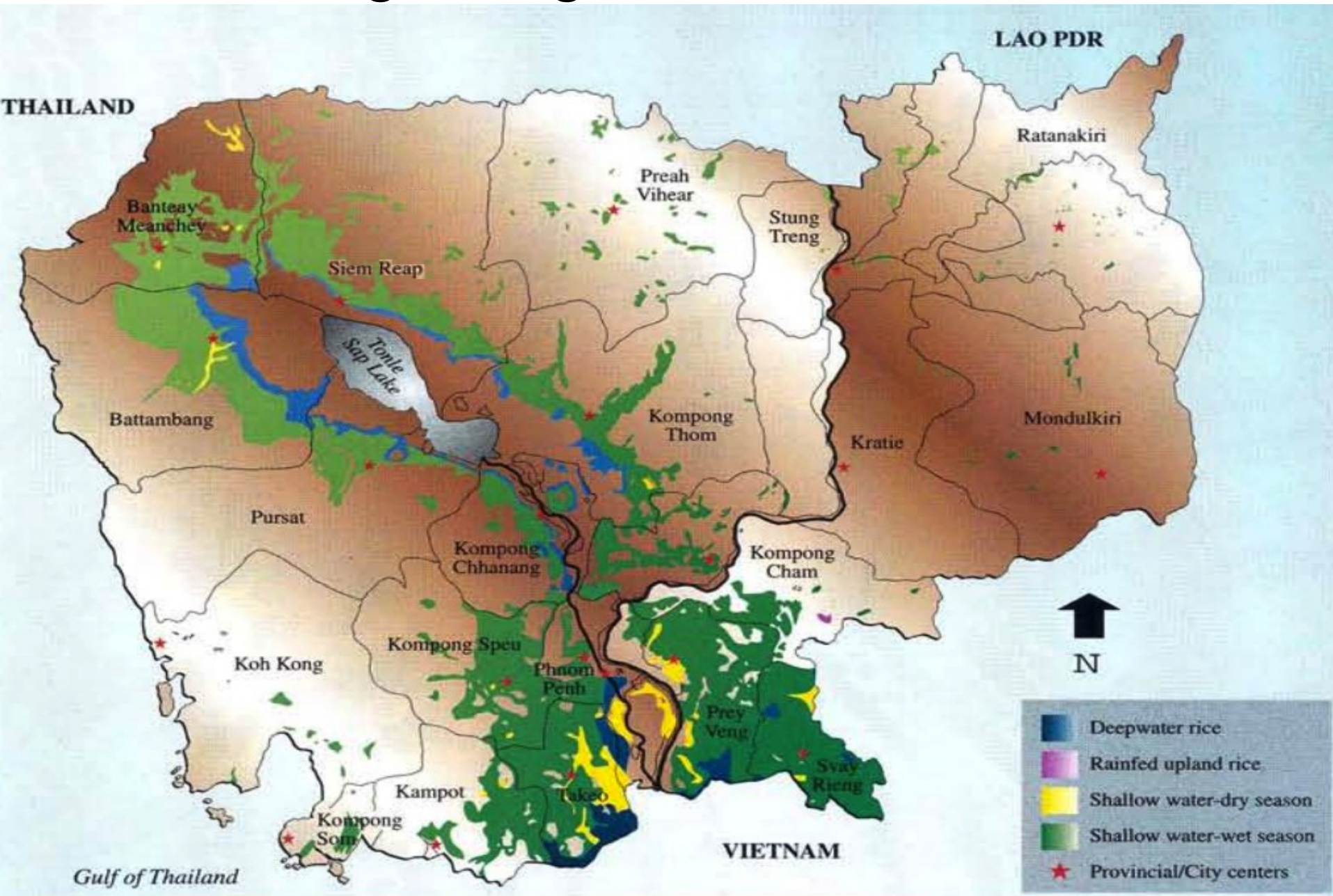
900 GWh  
(30% of  
electricity demand\*\*)



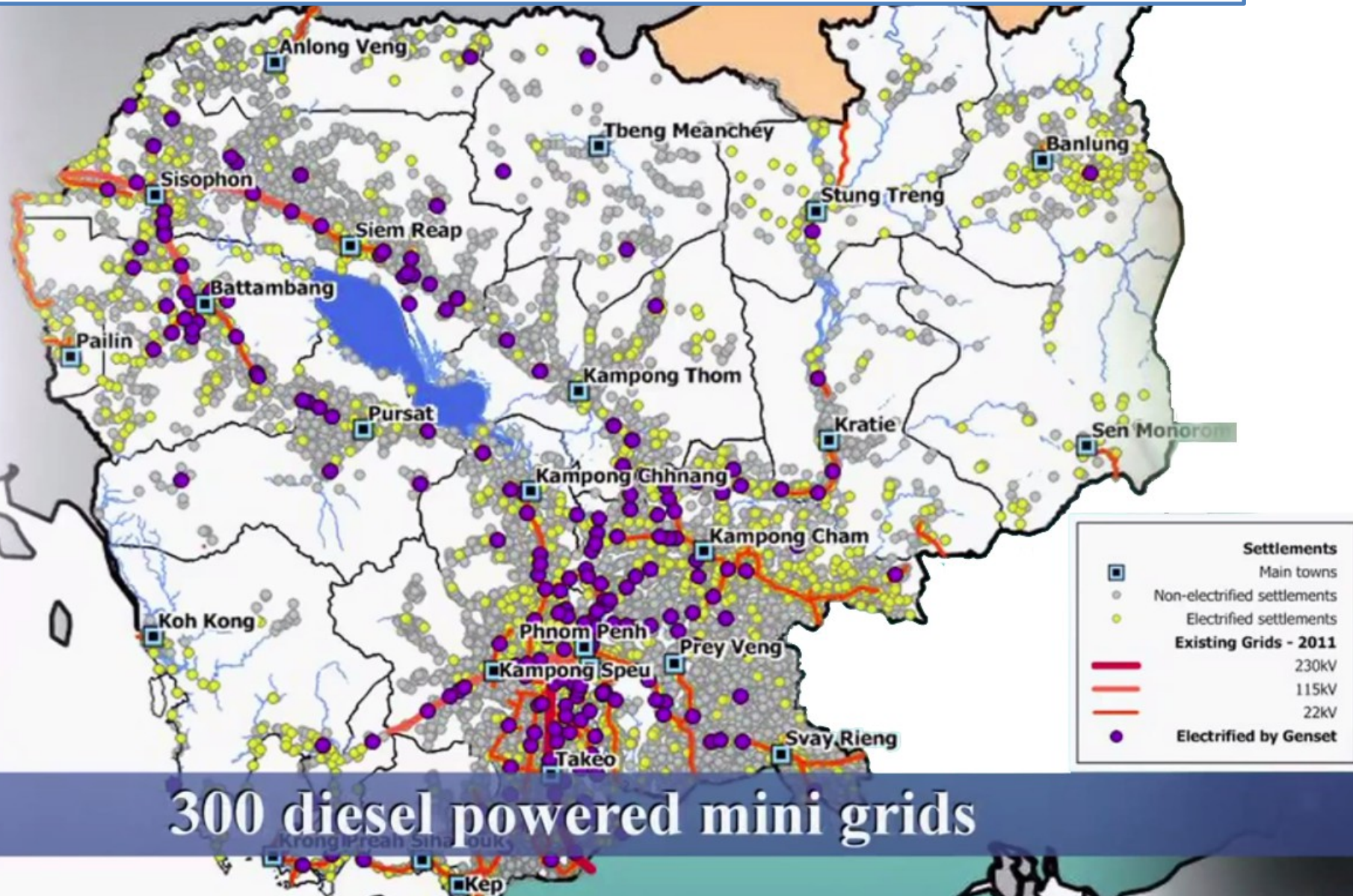
\*Source: Baseline study waste to energy for the rice milling sector in Cambodia, SNV Netherlands Development Organization, 2012

\*\* Electricity consumption in 2014 = 3 000 GWh, Independent Statistic and analysis IEA)

# Rice growing areas in Cambodia



Electricity tariff from diesel based generation: \$0.75 - \$1/kWh



Source: Cambodia Consulting Development Engineering (CCDE), 2014

# Rice husk gasification, an appropriate technology for Cambodia ?

- Appropriate technology: “small-scale, decentralized, labor-intensive, energy-efficient, environmentally sound, and locally controlled” (*Hazeltine, B.; Bull, C., 1999*).

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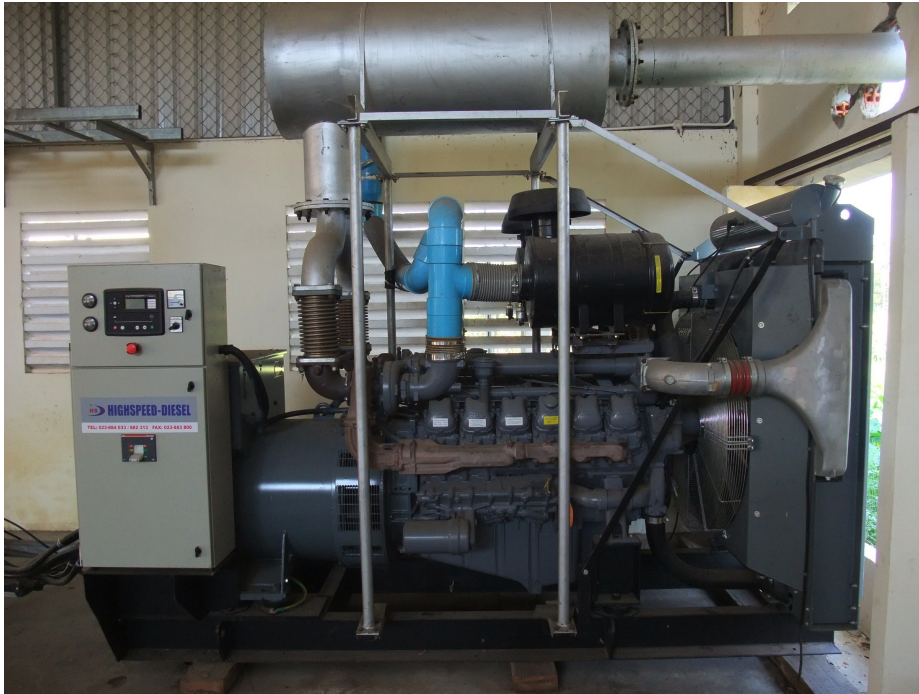


**Gasification, an appropriate technology for Cambodia ?**

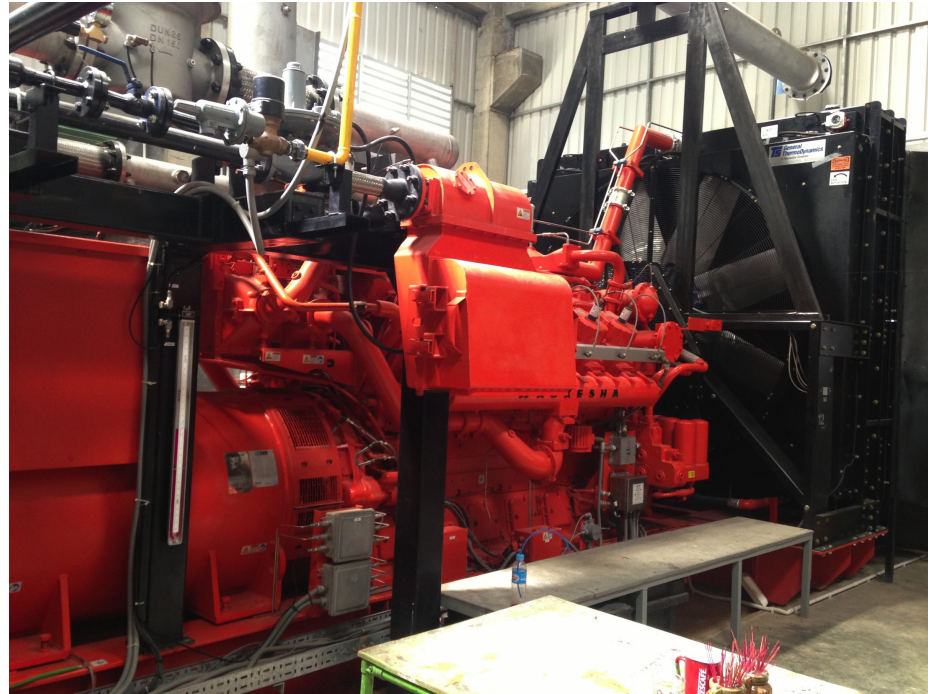
**Lessons learned**

**Summary and concluding remarks**

# 1. Gasification technology works in Cambodia



Dual fuel gas-diesel engine at Golden Daun Keo rice mill, Battambang, Cambodia, 2014-12-20



100% gas engine at HAK SE Plant, Kompong Cham, Cambodia, 2014-12-21

2. Pollution is a problem. Who assess technologies for foreign aid ?



Liquid waste from the gasification system-  
Deum Pou village, Cambodia. 2014-12-19



Solid and liquid wastes from gasification  
system at Yam Chan rice mill, Battambang  
province, Cambodia, 2014 - 12 - 20



Wastes from the gasification system at rice  
mill- Deum Pou village, Cambodia, 2014-  
12-19

### 3. Government lacks technology planning or regulation

Royal Government of Cambodia

Ministry of Industry, Mines and Energy

Electricity Authority of Cambodia

Banks

Electricité Du Cambodge

Gasification system

SME Renewable Energy

Federation of Cambodian Rice millers' Association

Local manufacturers

Rice mills

Brick kilns

Ice plants

Rural electricity enterprises

4. Technology has been transferred in 2 ways: formally and informally



600kW Gasifier at Golden Daun Keo rice mill,  
Battambang, Cambodia, KH. 2014-12-20



600kW gasifier, local manufacturer at Yam  
Chan rice mill, Battambang province,  
Cambodia, KH. 2014 - 12 - 20

5. If a locally built gasifier is operated at high pollution levels, is it because copycats are bad or because management decision ?

Profitability objective

Technology choice

Pollution level



Black water pond - rice mill at Deum Pou village, Cambodia. 2014-12-19



Cleaning water system - UNIDO Project in Siem Siep Province, Cambodia. 2014-12-20

6. Markets change: Rice husk is now a commodity, sector is concentrating



Rice husk truck for Thailand. Baitang trading mill, Cambodia, 2014-12-20



Baitang PLC , Battambang province, Cambodia



Rice mill at Deum Pou village,  
Cambodia, 2014-12-19



Yam Chan rice mill, Battambang province,  
Cambodia, 2014 - 12 - 20

# A critical look on rice husk gasification in Cambodia: engineering and sustainability



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# Summary

- Hundreds rice husk gasifiers have been installed in Cambodia.
- Pollution from gasification systems starts to be addressed now, after 10 years.
- Technology choices driven by market forces and foreign aid, not by parliamentary assessment.

Minh Ha-Duong, Hong Nam Nguyen. Rice husk gasification for electricity generation in Cambodia in December 2014. [Research Report] Université de Sciences et Technologies de Hanoi. 2014. <hal-01107615>

Gasification may not remain an appropriate technology in Cambodia.

Small-scale	Yes
Decentralized	Yes
Labor-intensive	Yes, compared to a power plant
Energy-efficient	>steam engine, <steam turbine
Environmentally sound	No
Locally controlled	To some extend



## FINAL REPORT

### SERVICES FOR AN EMISSION REDUCTION PROJECT BASELINE, FEASIBILITY AND ENVIRONMENTAL STUDY

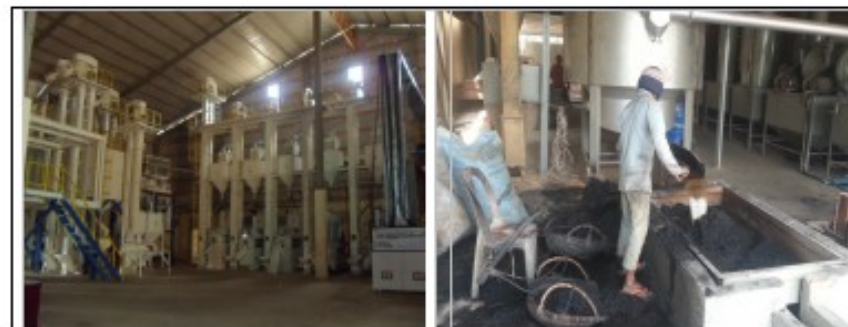
EU SWITCH-Asia funded project:  
"Waste to Energy (WtE) for the Rice Milling Sector in  
Cambodia", EuropeAid/130830/C/ACT/CAI



## SURVEY REPORT

### STATUS OF RICE HUSK GASIFIERS, RICE HUSK AND RICE HUSK CHAR FROM GASIFIERS in 12 provinces of Cambodia

EU SWITCH-Asia funded project:  
"Waste to Energy (WtE) for the Rice Milling Sector in Cambodia",  
EuropeAid/130830/C/ACT/CAI



28<sup>th</sup> June 2014

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**Thank you for your attention!**